



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

URGENT

D4419-3
Job Sheet 174739



Part No: D4419-3

Job Qty: 6 ea

Part Name: Aft Support Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/22/18	0.00	0.00	Start Up Waterjet		<i>DL 18/03/21</i>
100	Waterjet	6 pcs		3/23/18	0.00	1.26	Waterjet1		<i>DL 18/03/21</i>
110	QC	6 pcs		3/23/18	0.00	0.00	QC2 Waterjet-3		<i>DL 18/03/21</i>
120	QC	6 pcs		3/23/18	0.00	0.00	QC8-4	<i>5/090</i>	<i>MAR 7 1 2018</i>
130	Packaging	6 pcs		3/23/18	0.00	0.00	Packaging3	<i>SA 5/090</i>	<i>9-88</i>
140	QC21-SA	6 Ea		3/23/18	0.00	0.00	QC21		<i>MAR 2 1 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.0736 sf (.3456 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	133	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Container No: S053483

Part: D4419-3

Job No: 174739

Serial No/Batch: S053483

Revision:
Inspector:

Date: 03/21/18

DART Aerospace Ltd.
1270 Aberdeen Street
Hemel Hempstead, ON K6L 1K7
Canada
Tel.: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD	Work Order:	174739
Description: Aft Support Plate	Part Number:	D4419-3
Inspection Dwg: D4419 Rev: A		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø.132	1			
Ø0.191	+0.005/-0.001	Ø.195	1			
Ø0.250	+0.005/-0.001	Ø.253	1			
Ø0.53	+0.008/-0.001	Ø.529	1			
5.55	+/-0.030	5.55	1			
5.27	+/-0.030	5.27	1			
4.25	+/-0.030	4.25	1			
2.80	+/-0.030	2.80	1			
0.40	+/-0.030	.40	1			
3.83	+/-0.030	3.83	1			
5.56	+/-0.030	5.56	1			
6.26	+/-0.030	6.26	1			
7.14	+/-0.030	7.14	1			
7.73	+/-0.030	7.73	1			
0.31	+/-0.030	.31	1			
0.38	+/-0.030	.38	1			
0.750	+/-0.010	.752	1			
1.53	+/-0.030	1.53	1			
0.390	+/-0.010	.388	1			
0.450	+/-0.010	.452	1			
1.67	+/-0.030	1.67	1			
10.55	+/-0.030	10.55	1			
8.00	+/-0.030	8.00	1			
6.02	+/-0.030	6.02	1			
1.10	+/-0.030	1.10	1			
1.20	+/-0.030	1.20	1			
0.50	+/-0.030	.50	1			
1.500	+/-0.010	1.499	1			
0.60	+/-0.030	.60	1			
2.300	+/-0.010	2.297	1			
0.63	+/-0.030	.63	1			
0.991	+/-0.010	.994	1			
0.440	+/-0.010	.443	1			

DART AEROSPACE LTD		Work Order:	174739
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FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.760	+/-0.010	.761	1			
0.125	+/-0.010	.126	1			
0.063	+/-0.010	.060	1			
0.900	+/-0.010	.896	1			
0.375	+/-0.010	.373	1			
1.17	+/-0.030	1.17	1			
0.750	+/-0.010	.748	1			
0.125	+/-0.010	.116	1			

Measured by:	DL	Audited by:	DAE 38	Preliminary Approval:	
Date:	18/03/21	Date:	MAR 21 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	11.08.22	New Issue	KJ	